

1 **A high-throughput HPLC method for simultaneous quantification of pyrethroid and**
2 **pyriproxyfen in long-lasting insecticide-treated nets**

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28 **Abstract**

29 Long-lasting insecticide-treated nets (LLINs) play a crucial role in preventing malaria transmission.
30 LLINs should remain effective for at least three years, even after repeated washings. Currently,
31 monitoring insecticides in LLINs is cumbersome, costly, and requires specialized equipment and
32 hazardous solvents. Our aim was to develop a simple, high-throughput and low-resource method for
33 measuring insecticides in LLINs. To extract insecticides, polyethylene-LLIN samples were heated at
34 85°C for 45 minutes in a non-hazardous solvent mix containing dicyclohexylphthalate as an internal
35 standard. The extraction solvent was reduced from 50 ml to 5 ml using a 0.2 g sample, 90% smaller
36 than the recommended sample size. By optimizing HPLC chromatography, we simultaneously detected
37 pyrethroid and pyriproxyfen insecticides with high sensitivity in LLIN's extract. The method can
38 quantify levels $\geq 0.0015\%$ permethrin, 0.00045% alpha-cypermethrin and 0.00025% pyriproxyfen
39 (w/w) in polyethylene, allowing for insecticide tracking before and after the use of LLINs. This method
40 can be used to assess LLINs with 1% pyriproxyfen (pyriproxyfen-LLIN) or 2% permethrin (Olyset®
41 Net), 1% pyriproxyfen and 2% permethrin (Olyset® Duo), or 0.5% pyriproxyfen and 0.5% alpha-
42 cypermethrin (Royal Gaurd®). One can run 120 samples (40 nets) simultaneously with high precision
43 and accuracy, improving throughput and reducing labour, costs, and environmental impact.

44

45 **Keywords:** HPLC; High-throughput analysis; Pyrethroid and pyriproxyfen insecticides; Sustainable
46 solvent use; LLINs; Malaria; Vector Control

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56 **Introduction**

57 Human deaths due to malaria declined by approximately 50% between 2000 and 2015^{1,2}, primarily due
58 to the development, scale-up and universal distribution of long-lasting insecticide-treated nets (LLINs)¹.
59 Nearly 2.2 billion insecticide treated nets have been delivered worldwide since 2004, of which 1.9
60 billion (86%) were supplied to Sub-Saharan Africa³ preventing up to 68% of the malaria cases in the
61 region². LLINs reduce malaria transmission by acting as a physical barrier to block mosquito-human
62 contact and killing and repelling mosquitoes by the insecticide^{3,4}.

63 The World Health Organization (WHO) recommends using pyrethroids (Figure 1) in LLINs, as they
64 are highly toxic to mosquitoes, but not to mammals^{3,4}. However, since 2016, there have been worrying
65 signs of malaria resurgence in many areas of Sub-Saharan Africa, primarily due to the rapid evolution
66 of pyrethroid resistance in mosquitoes³. In light of the impact of pyrethroid resistance on malaria
67 control, dual-action LLINs are being developed to delay the development of resistance and extend the
68 lifespan of both active ingredients⁵⁻⁹. Royal Guard® Net for instance was prequalified by WHO in
69 March 2019 and has shown enhanced efficiency against *Anopheles gambiae* mosquitoes before and
70 after 20 standardised washes in laboratory and experimental hut trials¹⁰.

71
72 However, new nets must adhere to the guidelines from the WHO Prequalification Team for Vector
73 Control Products (PQT-VC) in relation to insecticide content, wash resistance, storage stability, bio-
74 efficacy, and field trials¹¹. This requires the parallel development of analytical approaches for new
75 product quality control assessment (QCA). Also, given the imminent arrival of new LLINs into the
76 vector control market, the development of ‘accessible’ methods for quantifying insecticides will be
77 necessary for stakeholders such as procurement agencies and vector control operatives to monitor the
78 quality of the bed nets being used for malaria control operations. Standard Collaborative International
79 Pesticides Analytical Council (CIPAC) methods that utilize chromatographic techniques are available
80 for insecticide quantification^{12,13} and referenced in WHO testing specifications for LLINs¹¹. For
81 instance, the standard CIPAC protocol for analyzing pyriproxyfen content in LLIN (715/LN/M, CIPAC
82 Handbook O, page 143) is suitable for determining pyriproxyfen content in nets containing
83 pyriproxyfen as the only active ingredient and in mixtures with permethrin¹³. Also, the HPLC method

84 for pyrethroid quantification has been developed to provide a universal protocol for detecting and
85 analyzing pyrethroids from both coated and incorporated nets¹⁴. But currently, there is no universal
86 HPLC method available for simultaneous quantification of dual active ingredients, such as pyrethroid
87 and pyriproxyfen. Moreover, all available methods rely on a large sample size (~ 2 grams of net mass
88 equivalent to ~ 400 cm²), consume large volumes of organic solvents that require large extraction
89 vessels and use a rotary evaporator for sample concentration (Fig. 2). Contrary to the aims of green
90 chemistry, there are potential adverse effects to the environment resulting from large volume solvent
91 consumption¹⁵. Furthermore, these methods are labour-intensive, time-consuming and costly, providing
92 barriers to their being implemented in country for routine QCA.

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94 Here we have modified the sampling method of LLINs to reduce the sample size of LLIN and the
95 consumption of organic solvent to simplify the extraction and quantification procedure for insecticide(s)
96 in LLINs. In addition, we have optimized the chromatographic conditions used in the standard CIPAC
97 protocol for QCA of pyriproxyfen-LLIN¹³ to improve the HPLC sensitivity for pyrethroid
98 quantification alone or in combination with pyriproxyfen. A range of prototype and commercial LLINs,
99 *i.e.* Pyriproxyfen-Net (Pyriproxyfen), Olyset[®] Net (Permethrin), Olyset[®] Duo (permethrin and
100 pyriproxyfen mixture) and Royal Guard[®] (alpha-cypermethrin and pyriproxyfen mixture) were used to
101 assess the optimized method for insecticide(s) quantification specificity, accuracy, precision, and
102 reproducibility. Results indicate that the new method is suitable for quantifying insecticide(s) content
103 in LLINs containing pyriproxyfen and/or pyrethroid active ingredient. The new method provides high
104 throughput analytical capacity for insecticide(s) quantification in LLINs.

105

106 **Methods**

107 **Reagents**

108 Technical grade insecticide standards for HPLC analysis were obtained from Sigma Aldrich –
109 permethrin 98.3% purity (57.8% *trans*-isomer, 40.5% *cis*-isomer); alpha-cypermethrin, ≥98% purity).
110 HPLC grade acetonitrile (≥99%), water and heptane were obtained from Fisher Chemicals. 1-propanol

111 ($\geq 99\%$) was obtained from Across Organics. Four types of LLIN were obtained from different suppliers
112 (Table 1).

113

114 HPLC analysis was performed with a Dionex UltiMate 3000 comprising an autosampler (WPS 3000
115 SL), quaternary pump (LPG 3400 SD), and variable wavelength detector (VWP 3410 RS). Peak areas
116 were obtained using Chromeleon software (Chromeleon 7.2 SR4). The column used was a Hypersil
117 GOLD C18 column (75 Å, 250 × 4.6 mm, 5- μm particle size; Thermo Scientific). Peak purity analysis
118 was carried out using a Thermo Fisher Scientific Vanquish Core HPLC System comprised of a
119 Vanquish™ Split Sampler (VC-A12-A), Vanquish™ Column Compartment (VC-C10-A), Vanquish™
120 Binary Pump (VC-P10-A), and Vanquish™ Diode Array Detector; multiple wavelength detector (VC-
121 D11-A).

122

123 **Optimized test method summary**

124 The method below outlines a single analysis of a single net. The methods for the validation experiments
125 are outlined in later experimental sections. Whole nets consisting of five panels were tested. A small
126 square (approximately 25 x 25 cm²) was cut from each to perform a representative analysis of the whole
127 net. These are laid on top of each other, and a small disc (~8 cm²) cut from each using a stencil and
128 disposable scalpel. The total weight of the five discs was recorded before transferring to the 10 ml
129 extraction tube (Wheaton® 10ml soda-lime glass with polypropylene cap). Five millilitres of the
130 extraction solution of 10% 1-propanol in heptane containing 100 μg / dicyclohexyl phthalate [DCP] as
131 an internal extraction control was added, ensuring all the net were submerged in the solution. The glass
132 tubes were capped with tin foil and sealed with screw lid to prevent solvent loss, following by heating
133 at 85°C for 45 minutes using a Dri-Block® (Techne) heater in a fume hood. One milliliter was then
134 transferred to a new glass tube and evaporated at 60°C under compressed air in a fume hood, then
135 resuspended in 1 ml acetonitrile and vortexed for one minute at 2500-3000 rpm before decanting into a
136 1.5 microcentrifuge tube. The sample was filtered through a PTFE 0.2 μm filter before transferring
137 100 μl to an HPLC vial for analysis. Standards of concentrations (31.25 μg /, 62.5 μg /, 125 μg /, 250 μg /,
138 500 μg /) were prepared for each insecticide present in the nets being analysed. The HPLC method

139 incorporated an isocratic mobile phase of 70% acetonitrile and 30% water, a 1 /min flow rate, 40-minute
140 run time and an analysis wavelength of 226nm. The quantities of permethrin and pyriproxyfen in g/kg
141 are calculated from standard curves produced from the known standard concentrations and corrected
142 against the internal DCP controls. The final insecticide content in g/kg was estimated using the
143 following equation:

$$144 \quad I = \left(\frac{x}{a}\right) \times \left(\frac{0.001}{m}\right) \times C \times f$$

145 where: *I* is the insecticide content in g/kg, and *x* is the insecticide peak area at 226 nm, (for permethrin
146 the *cis*- and *trans*- isomer peak areas were combined). *a* is the slope of the relevant insecticide standard
147 curve. *m* is the mass of the net sample. *C* is the internal standard correction factor, calculated by dividing
148 the average peak area of DCP controls by the DCP peak area obtained for the sample. *f* is the sample
149 dilution factor .

150

151 **Specificity**

152 To check the method specificity, chromatogram peaks of extraction solutions from Olyset[®] Duo[®] and
153 Royal Guard[®] were compared with that of analytical grade insecticides (permethrin and pyriproxyfen).
154 We confirmed there was no overlap of the insecticide peaks with either the internal control DCP or
155 contaminant peaks co-extracted from polyethylene matrix. The chromatograms produced from these
156 samples were also analyzed for any obvious peak shouldering, tailing or crossover. The insecticide peak
157 retention time was also compared to that of the injected standards, and the percentage retention time
158 was calculated from the following formula:

$$159 \quad \%RT = RT_{sample}/RT_{standard} \times 100$$

160 **Linearity**

161 Linear regression analysis was used to validate the linearity of HPLC for quantification of five working
162 standard solutions of permethrin, alpha-cypermethrin and pyriproxyfen. The standards used ranged
163 from 31.25µg/ - 500µg/ as produced during the net analysis. The average peak area, standard deviation,
164 and relative standard deviation (%RSD) were recorded for each insecticide concentration. By injecting
165 20 µl of insecticide concentrations 31.25, 62.5, 125, 250 and 500 µg/, the response should be linear with

166 $R^2 > 0.9$. The linearity was evaluated by generating the calibration curves presented by the following
167 linear regression analysis equation:

168
$$y = ax + b \dots \dots \text{(eq. 1)}$$

169 The linearity was obtained by plotting the peak areas (y, mAU) of insecticide versus injected standard
170 concentration ($\mu\text{g}/\text{l}$) onto a column and by the value of their correlation coefficients (R^2). For each of
171 the three standard curves produced, the slope value is recorded. The average slope (a), standard
172 deviation (σ) and %RSD of these slopes are also reported.

173

174 **Limit of detection (LoD) and limit of quantification (LoQ)**

175 LoD and LoQ assays were performed for both insecticides. According to the HPLC conditions
176 described above, a 20 μl of standard curve ranging from 0.007 - 250 $\mu\text{g}/\text{l}$ was injected in triplicate. The
177 LoD and LoQ were calculated by regression analysis slope (a) obtained from “eq. 1” and the standard
178 deviation (σ) value of the line obtained by analyzing these low-concentration solutions and following
179 equations:

180
$$LoD = 3.3\sigma/a \dots \dots \text{(eq. 2)}$$

181
$$LoQ = 10\sigma/a \dots \dots \text{(eq. 3)}$$

182

183 **Insecticide recovery**

184 A recovery experiment was conducted to confirm that insecticides content was determined accurately
185 with high precision. The samples subjected to this assessment were untreated nets fortified with
186 concentrations of permethrin and pyriproxyfen at the specification level for each insecticide. Four nets
187 were analyzed per concentration. The results were analyzed, and the following equation was used for
188 the recoveries of the insecticides calculations:

189
$$R = \frac{C}{C_s} \times 100$$

190 Where R: recovery %, C: observed concentration of the insecticide ($\mu\text{g}/\text{l}$) and C_s : fortified concentration
191 ($\mu\text{g}/\text{l}$) permethrin.

192

193 **Heat stability**

194 A comparative assay was performed to assess the stability of the insecticides when heated to 85°C for
195 45 minutes, comparing results with and without heating. For the heat stability experiment, 5 of
196 insecticide at two concentrations, 0.4 and 0.2 mg/ (w/v) in extraction solution were heated in triplicate
197 at 85°C for 45 minutes. 1 of the solution was removed, evaporated, and reconstituted in 1 of HPLC-
198 grade acetonitrile for HPLC analysis. In parallel, 1 unheated samples from the insecticide standard
199 were evaporated and reconstituted in 1 acetonitrile to compare HPLC chromatograms of heated versus
200 unheated treatments. All samples were then treated the same as described in the test method. The
201 average insecticide recovered, standard deviation and %RSD for heating and non-heating methods were
202 reported for each insecticide.

203

204 **Quality control assessment of polyethylene-based LLIN formulations**

205 To evaluate the suitability of the optimized method to analyze LLINs incorporating pyriproxyfen and/or
206 pyrethroids, Prototype pyriproxyfen LLIN, Olyset[®], Olyset[®] Duo and Royal Guard[®] nets (Table 1)
207 were analyzed with the optimized method.

208

209 **Accuracy and precision**

210 Twenty-four new nets from Olyset[®] and Olyset[®] Duo (Table 1) were analyzed in triplicate as part of
211 accuracy and precision studies. Precision was measured by relative standard deviation (%RSD). The
212 accuracy was calculated using the formula (mean concentration found/target concentration)×100. For
213 accuracy, the data had to fall within the range of + 25% of target manufacture dose. Precision of the
214 developed method for Royal Guard[®] LLIN was evaluated on an intraday and interday basis. Assay
215 precision (intraday precision) was calculated using %RSD for six replicates of the QC sample, and
216 inter-day precision was determined based on the analysis of six replicates of the QC sample on three
217 consecutive days.

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221 Results

222 Improvement of HPLC analysis

223 To increase the HPLC sensitivity for the simultaneous analysis of pyriproxyfen and pyrethroids in
224 LLINs, we optimized the analytical chromatographic conditions in the standard CIPAC protocol
225 recommended for quantifying pyriproxyfen in pyriproxyfen-LLIN¹³. Olyset[®] Duo LLIN manufactured
226 with 20 g/kg permethrin (2% w/w) and 10 g/kg pyriproxyfen (1% w/w) and Royal Guard[®] LLIN
227 manufactured with 5.5 g/kg alpha-cypermethrin (0.55 %) and 5.5 g/kg pyriproxyfen (0.55%) were used
228 as the test materials for HPLC method improvement. Extracts from ~ 0.2 g of LLIN were investigated
229 for detection sensitivity using a Vanquish™ Diode Array Detector (VC-D11-A) at shorter wavelengths
230 of 226 and 232 nm compared to the recommended wavelength of 254 nm¹³. The resulting
231 chromatograms are presented in Fig. 3. All three insecticides produced the highest peak heights and
232 corresponding peak areas at 226 nm (Fig. 3). At this wavelength, the greatest sensitivity was recorded
233 for pyriproxyfen with LoD and LoQ of 0.04 µg/ (1 mg/kg net) and 0.1 µg/ (2.5 mg/kg net) respectively,
234 followed by alpha-cypermethrin with LoD and LoQ of 0.06 µg/ (1.5 mg/kg) and 0.18 µg/ (4.5 mg/kg)
235 respectively, and permethrin (*cis* and *trans*) with LoD and LoQ of 2 µg/ (5 mg/kg net) and 0.6 µg/ (15
236 mg/kg net), respectively. DCP with a retention time well separated from the target insecticides was
237 used as an internal standard to correct for volume errors and to ensure high reproducibility between
238 samples. Four well-separated peaks of pyriproxyfen, DCP, *trans*-permethrin and *cis*-permethrin were
239 obtained with Olyset[®] Duo sample (Fig. 3A), and three separate peaks, pyriproxyfen, DCP and alpha-
240 cypermethrin were obtained with Royal Guard[®] sample (Fig. 3B). An ambient column temperature
241 (23°C) was also used to ensure the method suitability across different laboratory settings. At this
242 temperature, the optimized acetonitrile/water mobile phase ratio 70:30 (v/v), which was slightly higher
243 than the 66.6-33.3 (v/v) recommended method (CIPAC), produced symmetric analyte peaks with no
244 sign of peak abnormalities and clear analyte separation (Fig. 3). Under these conditions the run times
245 for Olyset[®] Duo and Royal Guard[®] were 40 min (Fig. 3A) and 30 min (Fig. 3B) respectively compared
246 with 60 min per run in the standard CIPAC method¹³.

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248

249 **Specificity**

250 The improved method was also assessed for method sepecificity to test its ability to measure accurately
251 and specifically the insecticide of interest in the presence of other components that may be coextracted
252 from the net matrix. Therefore, insecticide peaks determined in both samples were further investigated
253 for the presence of visible interferences (shoulders) by comparison with retention times from insecticide
254 standard injections. Sample retention time of analytes matched the standards with calculated percentage
255 retention times of 100.11% (pyriproxyfen), 100.1% (DCP), 100.23% (*trans*-permethrin), 100.22% (*cis*-
256 permethrin) for sample extracted from Olyset[®] Duo (Fig. S1). Similarly, samples extracted from Royal
257 Guard[®] Net exhibited 100.11% and 100.07% matching retention time for pyriproxyfen and alpha-
258 cypermethrin, respectively (Fig. S2). In addition, the average peak purities for pyriproxyfen (997),
259 *trans*-permethrin (1000) and *cis*-permethrin (1000) from sample solutions extracted from Olyset[®] Duo
260 Net matched the pure analyte peak factor of 1000 (Fig. S1) and for pyriproxyfen (998) and alpha-
261 cypermethrin (1000) extracted from Royal Guard[®] Net (Fig. S2).

262

263 **Linearity**

264 The linearity of the method was examined using a concentration range that encompassed 8 – 125% of
265 the target sample concentration for pyriproxyfen, 4% -120% for permethrin and 16 - 110% for alpha-
266 cypermethrin. As presented in **Table 2**, a linear relationship was obtained between peak area and total
267 concentration of permethrin, alpha-cypermethrin and pyriproxyfen with regression coefficient values
268 close to 1.0 ($R^2 > 0.9994$). For all tested insecticides, the Y intercepts were effectively zero. The slope
269 agreement was ≤ 5.8 % relative standard deviation (%RSD) for permethrin, $\leq 2.2\%$ for alpha-
270 cypermethrin and $\leq 0.28\%$ for pyriproxyfen.

271

272 **Accuracy and precision**

273 The insecticide recoveries from blank nets fortified with known quantities of insecticide are presented
274 in Table 3. Permethrin recovery ranged from 101% to 111%, alpha-cypermethrin recovery ranged from
275 97.7 – 99.4%, while pyriproxyfen recovery ranged from 105% to 107%. The %RSD was 0.8% for both

276 pyriproxyfen and *alpha*-cypermethrin and 3.8 for permethrin. Thus, the insecticide recovery for all
277 insecticides examined was close to actual values with high precision.

278

279 **Heat stability**

280 Given the chiral properties of pyrethroids and pyriproxyfen (Fig. 1) and the known vulnerability of
281 pyrethroids to degrade or isomerize upon exposure to light, heat, and solvents^{16,17}, the three insecticides
282 were assessed for their heat stability and resistance to isomerization during extraction. The stability data
283 for permethrin, alpha-cypermethrin and pyriproxyfen before and after heating at 85° C for 45 minutes
284 are presented in Table 4. The corresponding HPLC chromatograms are shown in Fig. S3, Fig. S4 and
285 Fig. S5 for permethrin, alpha-cypermethrin and pyriproxyfen, respectively. The quantity of the heated
286 standards (permethrin, alpha-cypermethrin and pyriproxyfen) was equal to the unheated standards
287 (Table 4). None of the examined insecticides demonstrated any signs of degradation/isomerization
288 under the conditions tested (Fig S3, Fig. S4 and Fig. S5).

289

290 **Analysis of the total active ingredient(s) content from polyethylene-based LLIN formulations**

291 A range of LLIN formulations (Table 1) were used to evaluate the optimized method as a QCA method
292 for insecticide(s) incorporated into polyethylene-based LLIN formulations and to validate the method
293 reproducibility.

294

295 **Analysis of LLINs that incorporate a single insecticide**

296 Firstly, to investigate the agreement between the optimized method and CIPAC protocol for the analysis
297 of pyriproxyfen content, a prototype net produced by Sumitomo (Table 1) was analyzed by the
298 optimized method and compared with the standard CIPAC protocol for QCA of pyriproxyfen content
299 in LLIN¹³. Samples were analyzed in duplicate as recommended by the standard CIPAC protocol¹³ and
300 in quadruplet by the new method to account for possible variability in insecticide quantities due to
301 mosaic distribution of a.i. in net material. Graphs comparing data obtained from the two protocols are
302 presented in Fig. 4. The CIPAC method detected 11.25 and 11.7 g/kg for LLIN1 and 2 respectively
303 versus 10.5 and 11.25 g/kg for the optimized method, which matched the manufacturers target dose 10

304 ± 2.5 g/Kg. There was no significant difference in the average amount of pyriproxyfen extracted from
305 the two nets by either method (P values of 0.68 and 0.87 for LLIN1 and LLIN2 (Fig 4A) with
306 differences between the two methods close to zero (Fig 4B).

307

308 Next, we assessed the utility of the optimised method to quantify permethrin in Olyset[®] net, a
309 representative set of standard manufactured LLINs recommended by WHOPEs (currently known as
310 PQT-VC) that are incorporated with permethrin at a target dose of 20 g/kg permethrin (2% w/w). To
311 estimate method robustness and reproducibility for analysis of permethrin content a 24 Olyset[®] nets
312 were analysed in triplicate. Consistent with WHOPEs recommendations¹¹, none of the 24 nets scored
313 an average content that differed from that declared by the manufacturer by more than $\pm 25\%$ (Fig. 5A).
314 Additionally, the method presented a satisfactory level of robustness and reproducibility, as indicated
315 from QCA data shown in Fig. 5B. Out of 24 nets, 23 scored values within $\pm 2SD$ of the 18.9 g/kg
316 average while the 21.1 g/kg outlier remains within the WHOPEs recommended range 20 ± 5 g/kg. The
317 relative standard deviation (%RSD) of permethrin content was $< 10\%$ for all 24 nets analyzed in
318 triplicate (Table S1), demonstrating the high precision and reproducibility of the HPLC method for
319 permethrin quantification.

320

321 **Analysis of LLINs that incorporate two active ingredients**

322 Twenty four new Olyset[®] Duo (2% permethrin and 1% pyriproxyfen) were investigated for the
323 simultaneous measurement of pyriproxyfen and permethrin content in LLIN polyethylene polymer
324 following the optimized protocol. The Olyset[®] Duo (Sumitomo Chemical Co. Ltd.) is a prototype net
325 containing the pyrethroid permethrin plus pyriproxyfen that is shown to kill pyrethroid-resistant *An.*
326 *gambiae* mosquitoes and sterilize surviving blood-feeding mosquitoes^{8,18,19}. None of the 24 nets scored
327 an average dual insecticide content that differed from the amount declared by the manufacture by more
328 than $\pm 25\%$ (Fig. 6A). The method showed high accuracy and precision, as indicated by QCA data (Fig.
329 6B and Table S2). All nets scored values within $\pm 2SD$ of the average of 19.1 ± 1.3 g/kg for permethrin
330 and 10.4 ± 0.5 g/kg for pyriproxyfen (Fig. 6B). An indicative of the high precision of the HPLC method,

331 the %RSD of permethrin and pyriproxyfen content obtained from all samples analyzed in triplicate was
332 less than 10% (Table S2).

333 **Royal Guard[®] Net**

334 To establish a broader applicability of the new method for next-generation LLINs that are commercially
335 available for malaria control, thirty Royal Guard[®] Nets were assessed for insecticides content. None of
336 the 30 nets scored an insecticide content that differed from the declared manufacturer's 5.5 g/kg
337 concentration by more than $\pm 25\%$ (Fig. 7). However, a slight increase in the alpha-cypermethrin
338 content has been noted, giving a value of 6.03 ± 0.33 g/kg (Fig. 7B).

339 The manufactured loading of active ingredient contents was further investigated by taking a random net
340 from the 30 nets and subjecting it to five cycles of insecticide extraction in triplicate. The majority of
341 the active ingredients were extracted in the first run (Fig. 6S). Pyriproxyfen quantity recovered in the
342 first round of the extraction was 5.4 ± 0.46 g/kg and alpha-cypermethrin quantity was 5.6 ± 0.14 g/kg,
343 which is approximately equivalent to the manufacturer's reference value for both insecticides ($5.5 \pm$
344 1.375 g/kg) (Fig. 6S). Compared to the first run, a negligible amount of the two active ingredients were
345 recovered in the subsequent four runs, accounting to a residual amount of 0.02 and 0.6 g/kg of
346 pyriproxyfen and alpha-cypermethrin likely carried over from the first run (Fig. 6S).

347

348 The accuracy and precision of the method for QCA of Royal Guard[®] net was evaluated by intraday and
349 interday analysis. The relative standard deviation of both intraday and interday precision was $\leq 3.4\%$
350 (Table 5). Moreover, pyriproxyfen and alpha-cypermethrin recovery were estimated at 106.9 and
351 94.3%, respectively, from the same quality control samples (Table 5).

352

353 **Discussion**

354 We have developed a simplified approach for sample preparation, extraction and insecticide
355 quantification from LLINs made from polyethylene polymers that incorporate pyrethroid and
356 pyriproxyfen insecticides. The standard CIPAC protocol for the QCA of pyriproxyfen net recommends

357 heating large amounts of net material (~ 2g) with 50 of the solvent mixture at 85-90 °C in duplicate,
358 which results in the production of a significant amount of solvent waste that if scaled for multiple nets
359 could be problematic for public health and the environment^{15,20,21}. Solvent selection guideline has
360 identified heptane as a problematic but not hazardous solvent^{15,21}. By reducing the sample size to ~0.2g
361 we were able to reduce the solvent used for extraction by 10-fold, providing greener chemistry and
362 sustainable solvent use in chemical processing, and eliminating the need for rotary evaporation that
363 prevents the facile evaporation of multiple samples for high throughput analysis of multiple LLINs.
364 Chromatographic conditions were also optimized for the separation and quantitation of pyriproxyfen,
365 permethrin and alpha-cypermethrin. The U.V. detection wavelength of 226 nm and mobile phase
366 composition of 70% acetonitrile in water has helped to achieve higher sensitivity for insecticide
367 detection and quantification with the small sample size (0.2 g) at shorter 30 – 40 min run time relative
368 to CIPAC (60 min)¹³.

369

370 The extraction and recovery of additives incorporated into a plastic polymer can be also difficult and
371 usually requires the complete dissociation and solvation of the polymer material using hazardous
372 solvents such as xylene at high temperature (>140 °C). With our protocol, heating LLINs with heptane
373 at 85°C for 45 min was sufficient to recover insecticides (permethrin, alpha-cypermethrin and
374 pyriproxyfen) from the polyethylene fibers by swelling of the polymer without dissolving the fibre.
375 Similarly, iso-octane has been tested previously as a universal solvent for pyrethroid extraction from
376 polyester and polyethylene nets without dissolving fibre¹⁴. However, the extraction was reliant on large
377 sample size and lacked an internal standard¹⁴, thus prone to variability in insecticide quantification due
378 to solvent volatility. In contrast, our method doesn't preclude the internal standard (DCP) recommended
379 in the original CIPAC protocol¹³, resulting in a more robust and reproducible method for the quantitative
380 analysis of the active ingredients from LLINs (Fig. 5-7).

381

382 The new method facilitates the analysis of insecticides by enabling multiple net samples to be processed
383 in parallel using standard low volume tubes and multiwall dry blocks for solvent evaporation (Fig. 2).
384 Coupled with the higher-sensitivity of HPLC and shorter run times, this greatly speeds up the processing

385 and data collection to analyze LLIN insecticide content. In our hands, one operator can run up to 40
386 LLINs in triplicate per HPLC run. Moreover, the stability of the insecticides has not been altered during
387 the extraction process as indicated from heat stability data (Table 4) which should result in no alteration
388 of their biological activity. Collectively this qualifies our protocol to be used for quality control
389 purposes to measure pyriproxyfen and pyrethroid content incorporated in LLINs as demonstrated by
390 the use of the method in field trials in Burkina Faso and Benin that tested the efficacy of Olyset[®] Duo
391 LLIN^{8,18,19}. Here, the optimised method has been further refined and evaluated for linearity, specificity,
392 accuracy and precision and found suitable for insecticide quantification from various types of LLINs
393 that incorporate pyriproxyfen, permethrin and alpha-cypermethrin. These include the commercially
394 available Olyset[®] Net that contains permethrin and has been used extensively for malaria control
395 operations in Africa and Royal Guard[®] Net a new LLIN that contains a mixture of alpha-cypermethrin
396 and pyriproxyfen and whose use is likely to escalate in future¹⁰.

397
398 The optimised method, which allows the scale-up of insecticide extraction from LLINs offers a
399 relatively simple and cost effective means of performing analytical checks for QCA purposes that would
400 be accessible for most laboratories. Moreover, we anticipate that our method will be valid for other
401 prequalified approved ITNs by PQT-VC (Supplementary data 1) contain pyrethroid insecticides and is
402 the subject of future research.

403
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407
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412 Resources, D.M. and J.L. Data Curation and Analysis, H.M.I. and M.J.I.P.; Writing – Original Draft

413 Preparation, H.M.I. ; Writing – Review & Editing, H.M.I., K.W., C.W., J.L. and M.J.I.P Supervision,
414 H.M.I. All authors read and approved the final manuscript.

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475 **Figure legend**

476

477 **Figure 1.** Chemical structure of permethrin, alpha-cypermethrin and pyriproxyfen insecticides (*: chiral
478 centres).

479

480 **Figure 2.** Comparison of standard CIPAC method with a miniaturised protocol for determining
481 insecticide content incorporated in long-lasting bed nets (LLINs). The sample size has been reduced
482 from 400 cm² (2 g) to ~40 cm² (0.2 g) to enable a small volume of extraction solution (5 vs 50 used in
483 the standard CIPAC methods) for permethrin¹² and pyriproxyfen¹³ respectively.

484

485 **Figure 3.** HPLC chromatogram for pyriproxyfen and pyrethroids extracted from Olyset[®] Duo and
486 Royal Guard[®] LLINs with reference to internal standard ‘dicyclohexyl phthalate (DCP). (A) Olyset[®]
487 Duo active ingredients, pyriproxyfen and *trans*-permethrin and *cis* permethrin, measured by HPLC-
488 diode array detector (DAD) at three-wavelength 226 (black), 232 (blue) and 254 (purple) nm in LLIN
489 extraction solution. (B) Royal Guard[®] active ingredients; pyriproxyfen, and alpha-cypermethrin, were
490 detected at the same three-wavelength in the sample solution following LLIN extraction.

491

492 **Figure 4.** Comparison of pyriproxyfen content in prototype pyriproxyfen-treated LLINs by standard
493 CIPAC and optimized method. (A) Quantity of pyriproxyfen recovered from pyriproxyfen-LLINs by
494 standard CIPAC protocol vs optimized method. Multiple comparison tests were used to compare the
495 significance of variation between the pyriproxyfen content estimated by the two methods for each
496 LLIN. (B) The magnitude of difference between the optimized method and established CIPAC protocol
497 (0.5250 ± 0.5712) with 95% CI (-2.983 to 1.933). An unpaired *t*-test was used to calculate the significant
498 difference between the two methods at the *p*-value of 0.67. ns; no significance.

499

500 **Figure 5.** Analysis of total permethrin content in Olyset[®] net. (A) Permethrin \pm standard deviation (SD)
501 for 24 nets analyzed by the optimized method. (B) Levy-Jenning's chart for pyriproxyfen content in 24
502 LLINs was analyzed in triplicate (72 samples in total) by the optimized method. An average (\bar{x}) of 18.9

503 ± 0.8 g permethrin/kg (w/w) determined for Olyset[®] Net (n=24) in reference to the target concentration
504 of 20 g/kg as declared by the manufacturer and indicated as a dotted red line on the graph.

505

506 **Figure 6.** Analysis of total pyriproxyfen and permethrin content in Olyset[®] Duo LLIN. **(A)** The
507 optimised method analysed the average content of pyriproxyfen and permethrin \pm standard deviation
508 (SD) for 24 Olyset[®] Duo. **(B)** Levy-Jenning's chart for the 24 nets analyzed in triplicates (n=72 samples)
509 by the optimized method. Pyriproxyfen (top chart) and permethrin (bottom chart) scored an average (\bar{x})
510 of 10 ± 0.5 and 19.1 ± 1.3 g/kg, respectively. Reference concentrations for both active ingredients
511 declared by the manufacture are denoted as red dotted lines on the charts.

512

513 **Figure 7.** Analysis of total pyriproxyfen and alpha-cypermethrin content in Royal Guard[®] LLIN. **(A)**
514 The average content of pyriproxyfen and alpha-cypermethrin \pm standard deviation (S.D.) for 30 Royal
515 Guard[®] nets. **(B)** Levy-Jenning's charts for the 30 nets were analyzed by the optimized method.
516 Pyriproxyfen (top chart) and alpha-cypermethrin (bottom chart) scored an average (\bar{x}) of 5.64 ± 0.26 and
517 6.03 ± 0.33 g/kg, respectively. Reference concentrations for both active ingredients declared by the
518 manufacture are denoted as red dotted lines on the charts.

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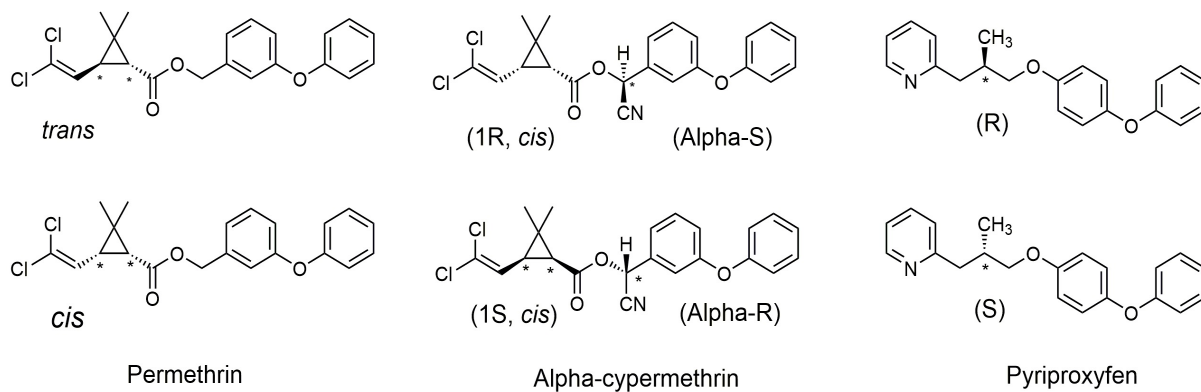
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530 **Figures**

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533 **Figure 1.** Chemical structure of permethrin, alpha-cypermethrin and pyriproxyfen insecticides (*: chiral

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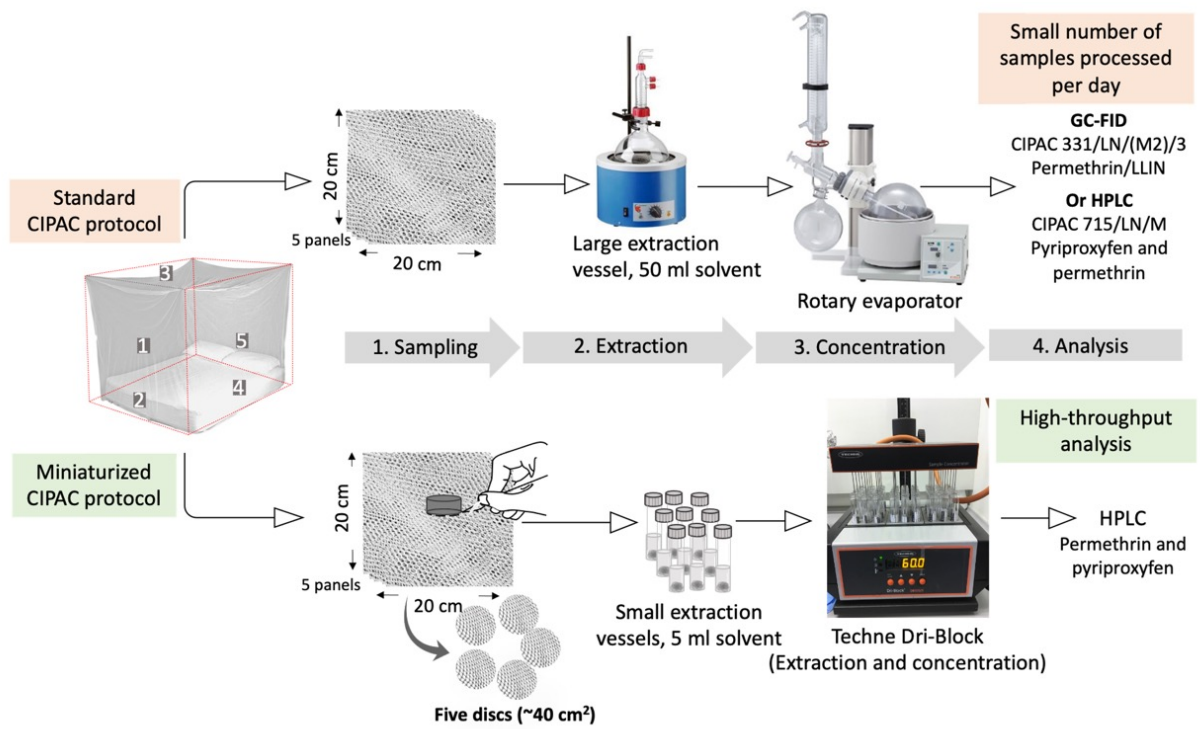
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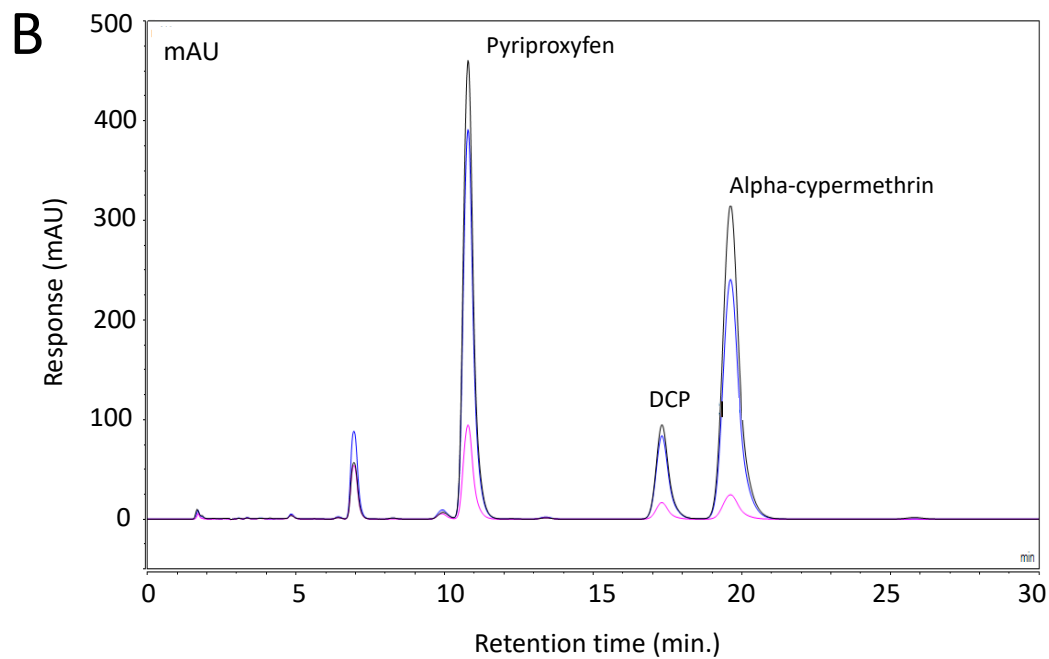
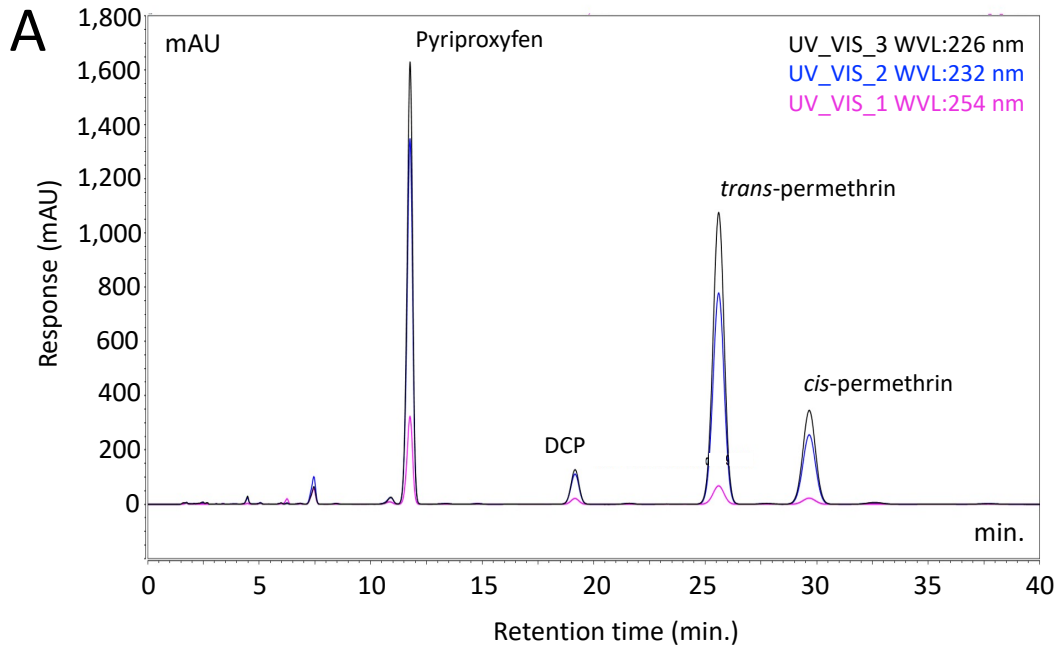
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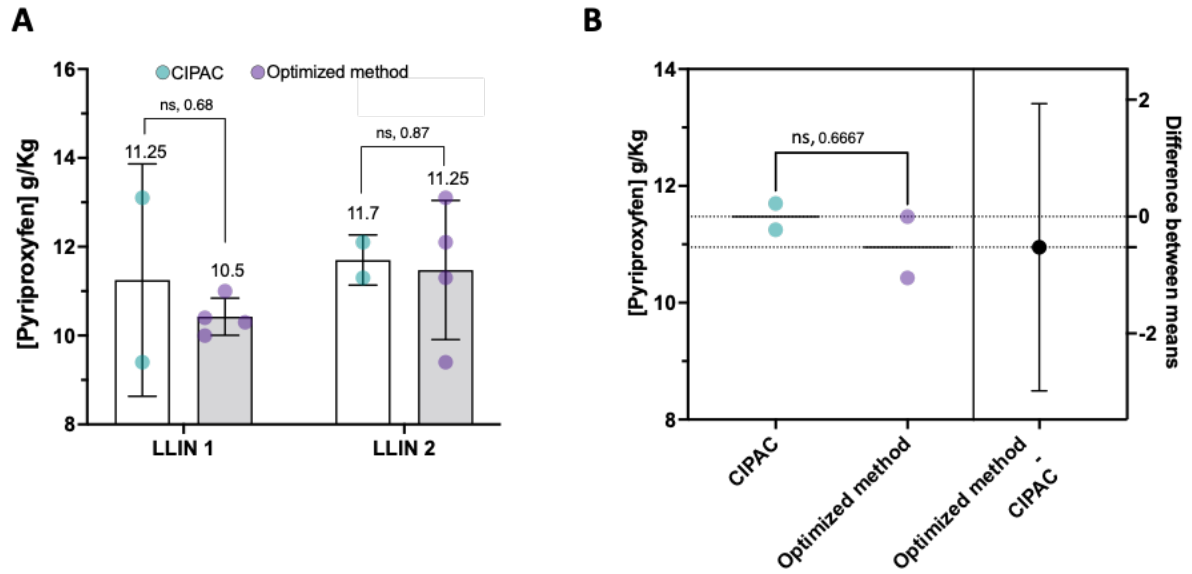
544 **Figure 2.** Comparison of standard CIPAC method with a miniaturised protocol for determining
 545 insecticide content incorporated in long-lasting bed nets (LLINs).



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547 **Figure 3.** HPLC chromatogram for pyriproxyfen and pyrethroids extracted from Olyset[®] Duo and

548 Royal Guard[®] LLINs with reference to internal standard 'dicyclohexyl phthalate (DCP).



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550 **Figure 4.** Comparison of pyriproxyfen content in prototype pyriproxyfen-treated LLINs by standard

551 CIPAC and optimized method.

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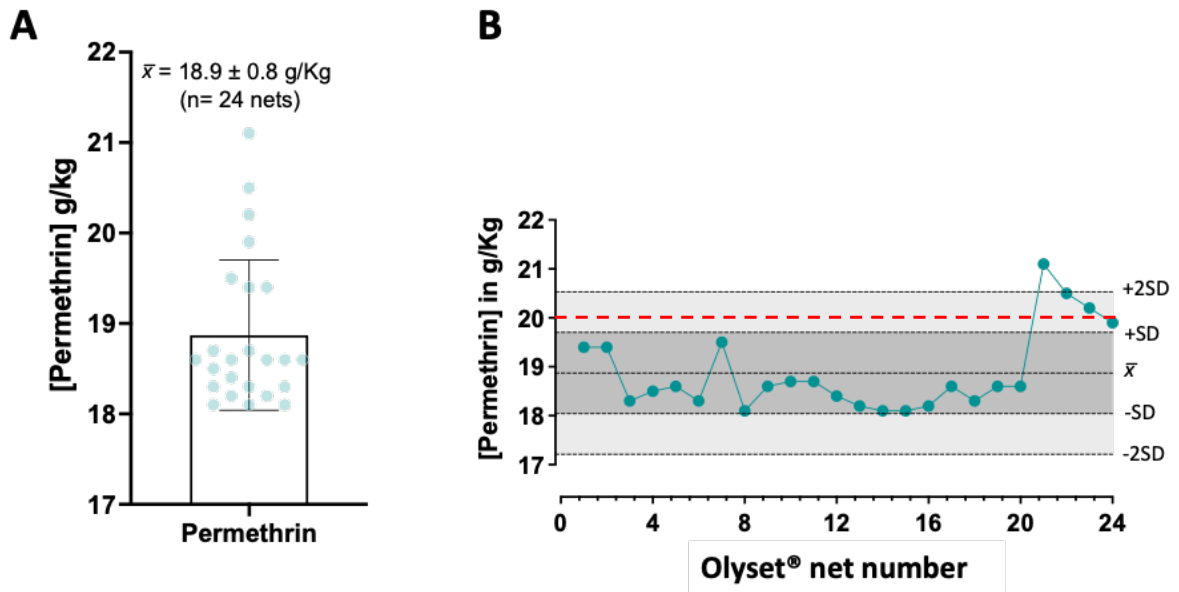
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568 **Figure 5.** Analysis of total permethrin content in Olyset® net.

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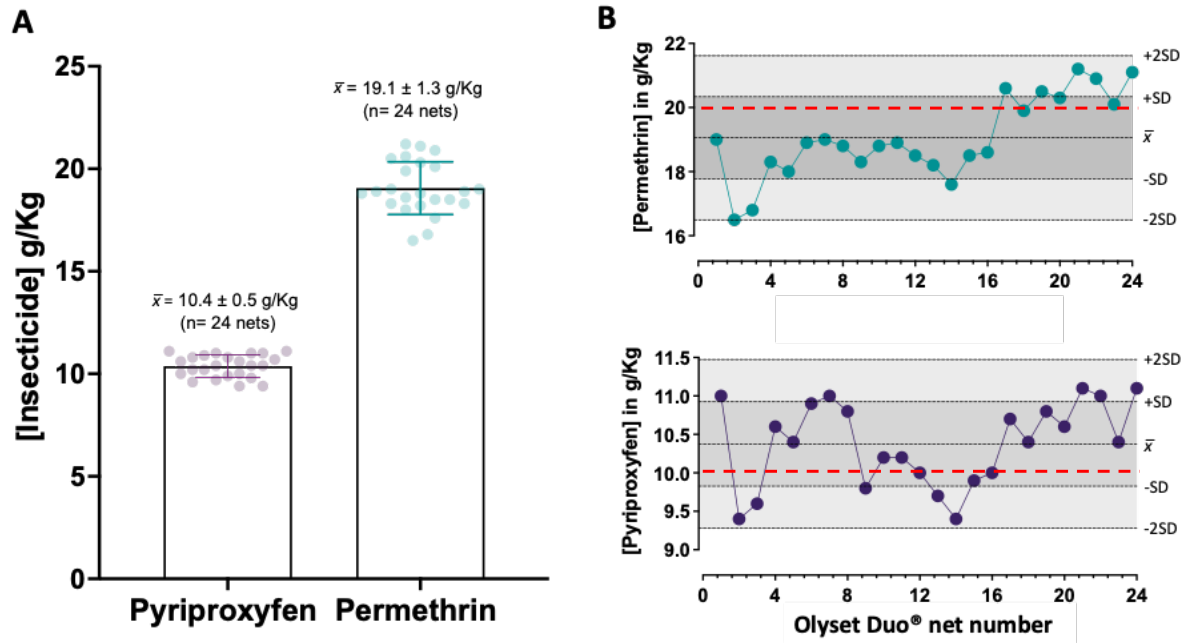
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586 **Figure 6.** Analysis of total pyriproxyfen and permethrin content in Olyset® Duo LLIN.

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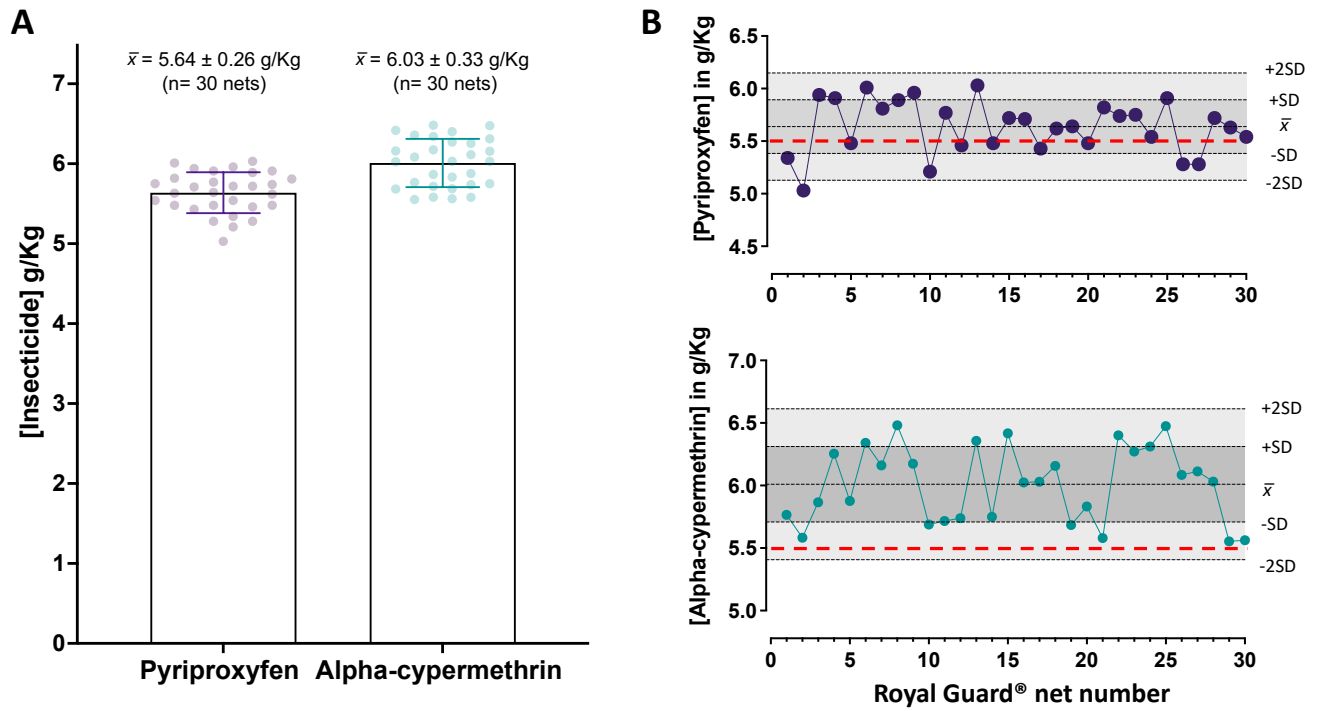
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602 **Figure 7.** Analysis of total pyriproxyfen and alpha-cypermethrin content in Royal Guard® LLIN.

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604 **Table 1.** Manufacturer and insecticide information for LLINs.

LLIN Name	Manufacturer	Denier	Material	Active ingredient concentration
Pyriproxyfen-Net	Sumitomo Chemical (Japan)	150	Polyethylene	Pyriproxyfen (10 g/Kg)
Olyset® Net	Sumitomo Chemical (Japan)	150	Polyethylene	Permethrin (20 g/Kg)
Olyset® Duo	Sumitomo Chemical (Japan)	150	Polyethylene	Permethrin (20g/Kg) + Pyriproxyfen (10g/Kg)
Royal Guard®	Disease Control Technologies, LLC (USA)	120	Polyethylene	Alpha-cypermethrin (5.5 g/Kg) + Pyriproxyfen (5.5 g/Kg)

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625 **Table 2.** Linearity parameters, Regression Equations, Correlation Coefficients (R^2), and Standard
 626 Deviations (SD) Found During Linearity, LoQ, and LoD Testing*.

Insecticide	Amount interval	Equation	R^2	Slope \pm SD	%RSD
Permethrin ^a (<i>trans</i> + <i>cis</i>)	31.25 - 1000 μ g/ (0.625 - 20 μ g)	Y = 1.0517X+8.9	0.9996	1.0517 \pm 0.007	0.66
Permethrin ^b (<i>trans</i> + <i>cis</i>)	0.24- 250 μ g/ (4.8 ng- 5 μ g)	Y = 0.9938X-0.4	0.9994	0.9938 \pm 0.06	5.8
Alpha- cypermethrin ^a	31.25 - 500 μ g/ (0.625 - 10 μ g)	Y = 1.0384X - 5.8	0.9994	1.0384 \pm 0.0004	0.04
Alpha- cypermethrin ^b	0.244 - 250 μ g/ (4.8 ng- 5 μ g)	Y=1.056733X+ 0.5	0.9996	1.056 \pm 0.02	2.2
Pyriproxyfen ^a	31.25 - 500 μ g/ (0.625 - 10 μ g)	Y = 1.087X + 3.3	0.9999	1.087 \pm 0.003	0.28
Pyriproxyfen ^b	0.03- 500 μ g/ (0.61 ng- 10 μ g)	Y = 1.114X + 0.2	0.9999	1.114 \pm 0.0125	0.13

627 * Chromatographic conditions used: 70% acetonitrile: 30% water isocratic mobile phase , 1/min flow
 628 rate, 40-minute run time and an analysis wavelength of 226nm. The column used for analysis was a
 629 Hypersil GOLD C18 column (75 Å, 250 \times 4.6 mm, 5- μ m particle size; Thermo Scientific). ^a Data
 630 obtained from linearity validation where ^b data obtained from LoQ and LoD calculation. A triplicate set
 631 of standards were prepared for each insecticide. SD; standard deviation and % RSD; relative standard
 632 deviation (SD/Mean*100).

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644 **Table 3.** Accuracy and precision test for blank net fortified with permethrin, alpha-cypermethrin and
645 pyriproxyfen active ingredients.

Sample Rep.	[Permethrin]		[Alpha-cypermethrin]		[Pyriproxyfen]	
	(g/kg)	Recovery %	(g/kg)	Recovery %	(g/kg)	Recovery %
1	20.3	101.5	5.362499	98.1	10.6	105.7
2	20.9	104.4	5.384918	97.9	10.7	107.1
3	21.0	105.1	5.46651	99.4	10.7	107.4
4	22.2	111.1	5.374063	97.7	10.6	106.0
Mean ± SD	21.1±0.8	105.5 ± 4.0	5.4 ± 0.04	98.3 ± 0.76	10.7 ± 0.1	106.6 ± 0.8
%RSD	3.8	3.8	0.8	0.8	0.8	0.8

646 SD; standard deviation and % RSD; relative standard deviation (SD/Mean*100)

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667 **Table 4.** Stability of permethrin and pyriproxyfen active ingredients heated at 85° C for 45 minutes.

Treatment	Insecticide RT		n	[Insecticide] mg/± SD	%RSD
	<i>Trans</i>	<i>Cis</i>			
Permethrin					
0.2 mg/ (Heated)	25.5	29.6	3	0.207 ± 0.00016	0.08
0.2 mg/ (Unheated)	25.46 ± 0.06	29.5	3	0.202 ± 0.00002	0.01
0.4 mg/ (Heated)	25.5	29.56 ± 0.06	3	0.405 ± 0.00028	0.06
0.4 mg/ (Unheated)	25.5 ± 0.06	29.63 ± 0.06	3	0.399 ± 0.00032	0.08
Alpha-cypermethrin					
0.2 mg/ (heated)	21.63 ± 0.03		3	0.19 ± 4.2E-05	0.04
0.2 mg/ (Unheated)	21.65 ± 0.05		3	0.19 ± 2.7E-05	0.04
0.4 mg/ (Heated)	21.61 ± 0.02		3	0.41 ± 0.001	0.8
0.4 mg/ (Unheated)	21.61 ± 0.06		3	0.41±0.0003	0.33
Pyriproxyfen					
0.2 mg/ (Heated)	11.6 ± 0.0		3	0.19 ± 0.0002	0.12
0.2 mg/ (Unheated)	11.63 ± 0.05		3	0.19 ± 0.0001	0.04
0.4 mg/ (Heated)	11.6 ± 0.0		3	0.40 ± 0.0032	0.8
0.4 mg/ (Unheated)	11.56 ± 0.06		3	0.39 ± 0.0013	0.33

668 RT; insecticide peak retention time, n; the number of replicates, SD: Standard deviation, %RSD:

669 relative standard deviation (S.D./Mean*100).

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685 **Table 5.** Precision and accuracy of alpha-cypermethrin and pyriproxyfen extracted from Royal Guard®
 686 LLIN

Insecticide	Target Concentration (g/Kg)	Accuracy (% nominal)	Precision (%RSD)	
			Intraday (n=6)	Interday (n=18)
Alpha-Cypermethrin	5.5	94.3	2.24	3.54
Pyriproxyfen	5.5	106.9	2.93	2.6

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